

Environmental Protection Agency

Pt. 63, Subpt. G, Table 30

TABLE 30 TO SUBPART G OF PART 63—ROOF FITTING LOSS FACTORS, K_{Fa} , K_{Fb} , AND M , ^a AND TYPICAL NUMBER OF FITTINGS, N_T

Fitting type and construction details	Loss factors ^b			Typical number of fittings, N_T
	K_{Fa} (lb-mole/yr)	K_{Fb} (lb-mole/[mi/hr] ⁿ -yr)	m (dimensionless)	
Access hatch (24-in-diameter well)				1.
Bolted cover, gasketed	0	0	^c 0	
Unbolted cover, ungasketed	2.7	7.1	1.0	
Unbolted cover, gasketed	2.9	0.41	1.0	
Unslotted guide-pole well (8-in-diameter unslotted pole, 21-in-diameter well)				1.
Ungasketed sliding cover	0	67	^c 0.98	
Gasketed sliding cover	0	3.0	1.4	
Slotted guide-pole/sample well (8-in-diameter unslotted pole, 21-in-diameter well)				(^d).
Ungasketed sliding cover, without float	0	310	1.2	
Ungasketed sliding cover, with float	0	29	2.0	
Gasketed sliding cover, without float	0	260	1.2	
Gasketed sliding cover, with float	0	8.5	1.4	
Gauge-float well (20-inch diameter)				1.
Unbolted cover, ungasketed	2.3	5.9	^c 1.0	
Unbolted cover, gasketed	2.4	0.34	1.0	
Bolted cover, gasketed	0	0	0	
Gauge-hatch/sample well (8-inch diameter)				1.
Weighted mechanical actuation, gasketed.	0.95	0.14	^c 1.0	
Weighted mechanical actuation, ungasketed.	0.91	2.4	1.0	
Vacuum breaker (10-in-diameter well)				N_{F6} (Table 31).
Weighted mechanical actuation, gasketed.	1.2	0.17	^c 1.0	
Weighted mechanical actuation, ungasketed.	1.2	3.0	1.0	
Roof drain (3-in-diameter)				N_{F7} (Table 31).
Open	0	7.0	^e 1.4	N_{F8} (Table 32 ^f).
90 percent closed	0.51	0.81	1.0	
Roof leg (3-in-diameter)				N_{F8} (Table 32 ^f).
Adjustable, pontoon area	1.5	0.20	^c 1.0	
Adjustable, center area	0.25	0.067	^c 1.0	
Adjustable, double-deck roofs	0.25	0.067	1.0	
Fixed	0	0	0	
Roof leg (2½-in-diameter)				N_{F8} (Table 32 ^f).
Adjustable, pontoon area	1.7	0	0	
Adjustable, center area	0.41	0	0	
Adjustable, double-deck roofs	0.41	0	0	
Fixed	0	0	0	
Rim vent (6-in-diameter)				1 ^g .
Weighted mechanical actuation, gasketed.	0.71	0.10	^c 1.0	
Weighted mechanical actuation, ungasketed.	0.68	1.8	1.0	

^a The roof fitting loss factors, K_{Fa} , K_{Fb} , and m , may only be used for wind speeds from 2 to 15 miles per hour.

^b Unit abbreviations are as follows: lb = pound; mi = miles; hr = hour; yr = year.

^c If no specific information is available, this value can be assumed to represent the most common or typical roof fittings currently in use.

^d A slotted guide-pole/sample well is an optional fitting and is not typically used.

^e Roof drains that drain excess rainwater into the product are not used on pontoon floating roofs. They are, however, used on double-deck floating roofs and are typically left open.

^f The most common roof leg diameter is 3 inches. The loss factors for 2½-inch diameter roof legs are provided for use if this smaller size roof is used on a particular floating roof.

^g Rim vents are used only with mechanical-shoe primary seals.